

1995-1997 Toyota Land Cruiser
 Tube or SliderStep Installation

Qty	Part Included	Tools Needed
1	Set of Sliders	11/16" Deep Socket (or 18mm)
5	7/16" U Bolts	11/16" Box End Wrench (or 18mm)
10	7/16" Lock Washers	12mm Socket
10	7/16" Flat Washers	Jack Stands
10	7/16" Nuts	
4	8mm x 35mm Flange Bolts	
4	8mm lock washer	
4	8mm flat washer	
4	10mm thick flat washer	
	OPTIONAL STEP SLIDER PARTS	
2	Step Plates	
24	10-32 x 3/4" SS Countersink Machine Screws	
24	10-32 Stainless Steel Lock Nuts	
24	10-32 Stainless Steel Flat Washers	

Thank you for purchasing a Slee Off-Road Sliders for your Land Cruiser. All attempts have been made to supply the bracket and related parts in perfect condition with complete installation hardware. However should you have any problems with the condition of the parts or find any parts missing, please do not hesitate to contact us at 1888 4X4 SLEE or sales@sleeoffroad.com

Your Slee Off-Road parts are guaranteed free of defect in material and workmanship for a period of one year from date of purchase. Should you experience any problems, please contact us directly to resolve any issues. We have attempted to provide complete installation instructions provided below. However from time to time changes might be made to parts and associated hardware and you might notice small inconsistencies with the instructions. Please notify us of such occurrences so we can correct them.

Installation Instructions

1. Park truck on level ground, apply parking brake and block wheels.
2. Remove existing running boards if fitted.
3. Look for 4 tapped holes on the frame just inside of the catalytic converter. Run the 8mm bolts (or a 8mm x 1.25 tap) into the holes to clear the treads. This will help with assembly later.
4. Passenger Side: Place a jack stand at the front and rear end of the rocker panel.
5. Place the passenger side slider on the jack stands and position the frame brackets against the frame.
6. Slide the 2 rear U bolts on from the rear of the frame and insert the 4 8mm bolts with washers through the slots on the front bracket and into the 4 holes on the frame.
IMPORTANT: Check for lines or wires that run along the frame. Make sure that the U bolts when in position, will not crush lines or wires. U bolts should be installed between any lines or wires and the frame. In needed bend the lines away from the frame being careful no to damage them.
7. Slide the U bolts through the slots on the mounting plates.
8. Install using flat and lock washers and nuts. Get all the nuts started and then tighten until finger tight.
9. Start tightening the bolts until the slider can just be moved up and down.
10. Level the slider so that the legs are about 1/2" below the pinch weld.

11. Now tighten the U bolts and front 8mm bolts by alternating between the top and bottom nuts and bolts. .
12. If the front of the slider does not move down far enough, check that the frame plate of the front most support is not hung up on the transmission cross member. If this is the case, loosen the 8mm bolts and slide the plate down. If the cross member is sticking out to much, it might be required to grind this flush with the frame.
13. Driver Side: Place a jack stand at the front and rear end of the rocker panel.
14. Place the driver side slider on the jack stands and position the frame brackets against the frame.
15. Slide the 3 U bolts on from the rear of the frame.
IMPORTANT: Check for lines or wires that run along the frame. Make sure that the U bolts when in position, will not crush lines or wires. U bolts should be installed between any lines or wires and the frame. In needed bend the lines away from the frame being careful no to damage them.
16. Slide the U bolts through the slots on the mounting plates.
17. Install using flat and lock washers and nuts. Get all the nuts started and then tighten until finger tight.
18. Position the slider front to rear so that all the mounts are flush with the frame. The rear end of the slider is approximately 1/2" inside the rear of the rocker panel.
19. Start tightening the bolts until the slider can just be moved up and down.
20. Level the slider so that the legs are about 1/2" below the pinch weld.
21. Now tighten the U bolts by alternating between the top and bottom nuts.

STEP SLIDERS

1. Install Step Plates on slider using 10-32 (3/4") Machine Screws, flat washers and lock nuts.
2. Check edges of step plate to ensure that there is an even gap all around the plate between the step plate and the slider.

NOTES:

After installation make sure that the top of the support brackets are not touching the floor pan. If this is the case, the slider is installed to high and needs to be moved down. About 1/2" clearance is what is required to avoid rattles between the slider and the body of the truck.

To trim the installation, either the mud flap can be notched to accept the front for the slider, or the front running board caps can be trimmed to clear the slider. Use a utility knife with sharp blade to trim the plastic pieces.