

**1993-1994 Toyota Land Cruiser  
 Tube or Sliders Step Installation**

Qty	Part Included	Tools Needed
1	Set of Sliders	11/16" Deep Socket (or 18mm)
6	7/16" U Bolts	Flat Screwdriver
12	7/16" Lock Washers	11/16" Box End Wrench (or 18mm)
12	7/16" Flat Washers	12mm Socket
12	7/16" Nuts	Jack Stands
	If you ordered a Slee Off-Road transercase skid plate, you will receive 5 U bolts and 2 x 3.5" x 7/16" Bolts.	
	<b>OPTIONAL STEP SLIDER PARTS</b>	
2	Step Plates	
24	10-32 x 3/4" SS Countersink Machine Screws	
24	10-32 Stainless Steel Lock Nuts	
24	10-32 Stainless Steel Flat Washers	

**Thank you for purchasing a Slee Off-Road Sliders for your Land Cruiser. All attempts have been made to supply the bracket and related parts in perfect condition with complete installation hardware. However should you have any problems with the condition of the parts or find any parts missing, please do not hesitate to contact us at 1888 4X4 SLEE or [sales@sleeoffroad.com](mailto:sales@sleeoffroad.com)**

Your Slee Off-Road parts are guaranteed free of defect in material and workmanship for a period of one year from date of purchase. Should you experience any problems, please contact us directly to resolve any issues. We have attempted to provide complete installation instructions provided below. However from time to time changes might be made to parts and associated hardware and you might notice small inconsistencies with the instructions. Please notify us of such occurrences so we can correct them.

**Installation Instructions**

1. Park truck on level ground, apply parking brake and block wheels.
2. Remove existing running boards if fitted.
3. Remove trim shield on the side of the catalytic converter (attached to the side of the rocker panel.) This trim piece can be discarded or cut 4" of the rear and re-install.
4. Passenger Side: Place a jack stand at the front and rear end of the rocker panel.
5. Place the passenger side slider on the jack stands and position the frame brackets against the frame.
6. Slide the U bolts on from the rear of the frame.  
**IMPORTANT: Check for any lines or wires that run on the along the frame. If there are any, make sure that the U bolts will not pinch them. If there are any lines bend them away from the frame to provide enough clearance for the U bolts.**
7. Slide the U bolts through the slots on the mounting plates.
8. Install using flat and lock washers and nuts. Get all the nuts started and then tighten until finger tight.
9. Position the slider front to rear so that all the mounts are flush with the frame. The rear end of the slider is approximately 1/2" inside the rear of the rocker panel.
10. Start tightening the bolts until the slider can just be moved up and down.
11. Level the slider so that the legs are about 1/2" below the pinch weld.
12. Now tighten the U bolts by alternating between the top and bottom nuts.

13. NOTE: If you ordered a Slee Off-Road transfer case skid plate the front most mounting plate will align with the transfer case bracket. Use the supplied 3.5" x 7/16" bolts and sandwich the frame between the slider bracket and the transfer case bracket.
14. Driver Side: Repeat steps 4-12 and make sure the brake lines are not pinched.

### **STEP SLIDERS**

1. Install Step Plates on slider using 10-32 (3/4") Machine Screws, flat washers and lock nuts.
2. Check edges of step plate to ensure that there is an even gap all around the plate between the step plate and the slider.

### **NOTES:**

**After installation make sure that the top of the support brackets are not touching the floor pan. If this is the case, the slider is installed too high and needs to be moved down. About 1/2" clearance is what is required to avoid rattles between the slider and the body of the truck.**

**To trim the installation, either the mud flap can be notched to accept the front of the slider, or the front running board caps can be trimmed to clear the slider. Use a utility knife with sharp blade to trim the plastic pieces.**