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## PRELIMINARY

### Toyota 200 Series Land Cruiser SliderStep Installation

Fits '08 and later Land Cruisers



**NOTE: The Step Plate (piece with Slee Logo) is now a bolt on piece that gets added when sliders are installed. Install these first before installing the slider to the truck.**

Thank you for purchasing Slee Off-Road SliderSteps for your Land Cruiser. All attempts have been made to supply the sliders in perfect condition with complete installation hardware. However should you have any problems with the condition of the sliders or find any parts missing, please do not hesitate to contact us at 1888 4X4 SLEE or [sales@sleeffroad.com](mailto:sales@sleeffroad.com)

**Your sliders are guaranteed free of defect in material and workmanship for a period of one year from date of purchase. Should you experience any problems with your sliders, please contact us directly to resolve any issues.**

We have attempted to provide complete installation instructions provided below. However from time to time changes might be made to the sliders and you might notice small inconsistencies with the instructions. Please notify us of such occurrences so we can correct them.

### Parts Included

| Qty | Part Description              | Qty | Part Description                   |
|-----|-------------------------------|-----|------------------------------------|
| 1   | Pair of Slider Steps          | 24  | 10-32 Stainless Counter Sink Bolts |
| 1   | Pair of Step Plates           | 24  | 10-32 Stainless flat washers       |
| 30  | M8 x 1.25 – 35mm Flange Bolts | 24  | 10-32 Stainless Lock Nuts          |
| 4   | M8 x 1.25 – 25mm Flange Bolts |     |                                    |
| 10  | M8 Rivet Nuts                 |     |                                    |
| 30  | M10 Thick Washers             |     |                                    |
| 30  | M8 Washers                    |     |                                    |
| 30  | M8 Lock Washers               |     |                                    |
|     |                               |     |                                    |



#### Step 1.

Install thread plates on sliders using 10-32 hardware. Ensure that there is an even gap around the thread plate and the slider.



#### Step 2.

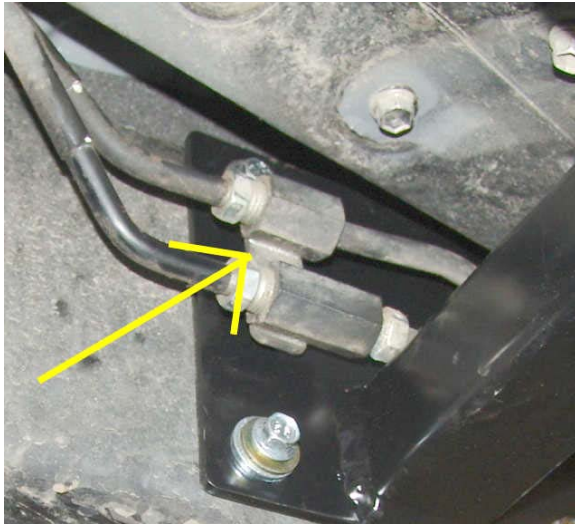
Remove the 8mm bolts on DS and PS frame rail that attaches the brake cable to the frame.

**Step 3.**

Remove the gas tank skid plate.

The photo on the left shows the slider already installed, but it shows the two bolts that need to be removed. For this step. When installed the slider leg is installed between the gas tank brackets and the frame.

The tabs that attach the skid plate to the frame rail needs to be trimmed for clearance to accommodate the 2<sup>nd</sup> bolt.

**Step 4.**

Remove the bolt that secures the hydraulic line bracket to the frame rail on the front DS.



Rivet nut locations on PS



DS will require two rivet nuts on the bottom. This photo shows the PS with the captured nut in the frame.

**Step 6.**

Install the supplied M8 Rivet Nuts in the locations as shown on the PS. On the DS there will be 4 rivet nuts on the bottom of the frame rail instead of 2.

The holes need to be enlarged with a 17/32" drill bit.

If you do not have a rivet nut tool you can purchase part number **96349A815** from [www.mcmaster.com](http://www.mcmaster.com)

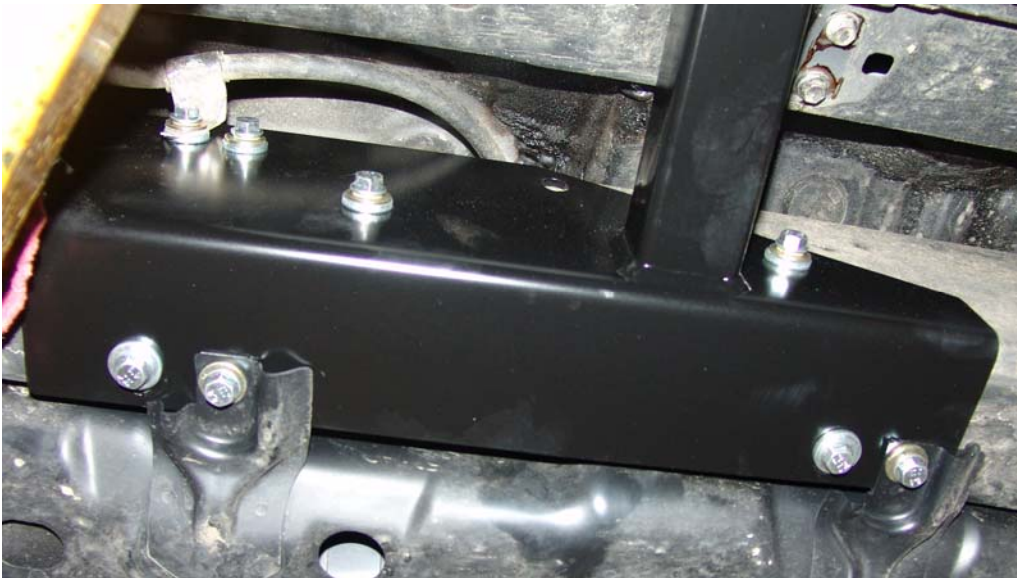
The rivet nuts supplied are part number **95105A191**

**Step 7.**

Once all the rivet nuts are installed, install the slider as shown on the left. Support the slider and brackets with jack stands and install the supplied M8 hardware. Use the locking washer against the flange head bolt, then the smaller M8 washer and then the thick M8 washer.

Make sure to leave the holes open where the gas tank skid plate brackets are located.

Re-install removed brake line brackets into original locations with the new hardware.



Passenger side rear foot installed showing bolts installed.

**Step 8.**

Re-install gas tank skid plate. The PS frame brackets go below the slider foot.



DS Rear bracket showing bolts installed.



PS front bracket with bolts installed.



DS front bracket with bolts installed and hydraulic line re-attached. The hydraulic line bracket attaches in the original location using new hardware.

The following photo's are provided as a reference.